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SCHRAUBENSICHERUNGSLACK

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PRODUCT INFORMATION FOR SCHRAUBENSICHERUNGSLACK ZK1003

Technical / Physical Data		<ul style="list-style-type: none">• Containing solvent nitro-combi-lacquer• Screws protection varnish• Fast surface and complete drying
	Resin / Binder	nitrocellulose- / alkydharz-combination
	Colour	acc. to RAL 840 HR other colours on request
	Gloss value	matt
	Original viscosity Haake-Viskotester VT02	5500 + / - 500 m Pas.
	Thinner	EFD-Thinner 400320
	Density calculated	1,1 g / ml + / - 0,2
	Solid content calculated	55 % + / - 3
	Solid content in volume calculated	370 ml / kg + / - 20
	Consumption calculated in original viscosity, without application loss	64 bis 72 g / m2 dry film thickness 25 µm see „Notes“
Rate of Spread calculated in original viscosity, without application loss	14,0 to 15,5 m2 / kg dry film thickness 25 µm see „Notes“	

Storage

The production date can be found on the product label. In the original packing at least 18 months, if the original packing is stored within 5 to 25 °C. Opened packages should be used immediately. Average shelf life for this product is 12 months from delivery date. Storage beyond the 12 month period does not necessarily mean that the product is useless. An examination of the characteristics necessary for the respective targeted application is however essential for reasons of quality assurance in such a case.

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Processing and application

Application for 50mg tube

Carefully squeeze the tube and deposit the coating using the spout as a guide.

Substrates

steel, stainless steel, aluminum
must be checked - zinc and galvanized substrate

Pretreatment

The substrate must be free of materials which prevent adhesion, e.g. oil, grease, dust and surfactant. According to the requirements we recommend to apply the suited chemical (e.g. Phosphatising, chromating) or / and mechanical (e.g. shot blasting) pretreatment.

Suitable surfaces

substrate: steel
top coat: coating ZK 1003

Application temperature

above 10 °C

Drying

dust dry:	air dry at 20°C after 20 Mins.	(% of drying 1/ DIN 53150)
touch dry:	after 30 Mins	(% of drying 4/ DIN 53150)
completely dry:	after 6 days	(swing beam hardness/ ISO 1522)
oven dry:	bis 50°C possible	(object temperature)
temperature in use:	max. 130°C	(excluded zinc and galvanized substrates)

Recommended solvent cleaner

Thinner (Nitro-cellulose thinners)

Safe working environment

While handling this coating we recommend the following precautions be observed. Apply the product in a well ventilated work space and wear protective clothing.

References to dangerous materials and recommendations for health and safety / environmental protection can be found in the appropriate data sheets.

Notes

Test conditions

The statements concerning efficiency, drying and caution labeling depend on colour. The values mentioned in this data sheet are based on ZK1003MRU301, signal red. All information is based on a standard climate 20/65 DIN 50014. For the calculation of the practical consumption loss additions have to be considered. Indications to this are the practical experience and advices given in DIN 53220. All information are based on our product knowledge and experience. This information sheet is a guide for use only. For further information please contact us. The information stated here are reference values and are not given as a specification.

Producers certificate dated: 23. November 2010 / Version 2 / Printed 15.02.2011

Our technical data sheets are to advise you according to up-to-date knowledge of the product. This information does not release you from own tests of our products in view to the ability for the intended procedures and applications. The sale of our products is through strict accordance with our terms of business and delivery.

The producer is certificated with: ISO/TS 16949: 2002 EMAS II